

## MARKED UP VERSION OF AMENDMENTS S/N 09/771,431

3. The form of claim 1 wherein said magnetic assembly has a depth-of-pull of at least about [120] 200 gauss at a distance of one inch.
15. The form of [8] claim 8 wherein said circular cup comprises at [last] least one flange attached [to] thereto for embedding into the material of said form.
24. The form of claim 1 wherein said removable piece is selected from the group consisting of an arm, an upper arm, a lower arm, a hand, a leg, an upper leg, a lower leg, a foot, a head, a torso, and a pelvis[, and a shoulder cap].
25. A removable piece for a form comprising a magnetic assembly having a depth-of-pull of at least about [120] 200 gauss at a distance of one inch, positioned for mating with an attracted material on said form.
27. A form comprising a magnetic assembly having a depth-of-pull of at least about [120] 200 gauss at a distance of one inch, positioned for mating with an attracted material on a removable piece for attachment to said form.
30. A method for attaching a removable piece to a form [or] comprising placing a magnetic attachment system contained in the removable piece and/or form in approximate alignment at a distance of about one inch, and allowing magnetic force to complete the mating